

PART 1 - PRODUCT:

1.01 ARMA Fence Information:

- A. The ARMA Fence is designed and manufactured by Secure Orbit Inc.
- B. Patent number: **CA 2353050** FENCE STRUCTURE FOR USE ON UNEVEN TERRAIN
- C. Manufacturer to be approved by Secure Orbit Inc., 927 Alloy Drive, Thunder Bay, ON P7B 5Z8.
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1.02 ARMA Fence Components:

- A. Per drawing: ATFFASSY0002 (ARMA ALL TERRAIN FLOATING FENCE COMPONENTS).
 1. 3 1/2" (88.9mm) OD Main Post Receiver Assembly.
 2. 2 3/8" (60.3mm) OD Line Post Receiver Assembly.
 3. 3 1/2" (88.9mm) OD Ground Rail End Assembly.
 4. 1 5/8" (41.3mm) Swivel Brace Assembly.
 5. 1 5/8" (41.3mm) ID Swivel Clamp Assembly.
 6. 3 1/2" (88.9mm) OD Ground Rail ID Clamp Assembly.
 7. 3 1/2" (88.9mm) to 2 3/8" (60.3mm) OD Outrigger Clamp Assembly.
 8. 2 3/8" (60.3mm) OD Outrigger Foot Assembly.
 9. 3 1/2" (88.9mm) OD Split Clamp Assembly.
 10. 2 3/8" (60.3mm) OD Split Clamp Assembly.
 11. 3 1/2" (88.9mm) OD Main Post Receiver.
 12. 2 3/8" (60.3mm) OD Line Post Receiver.

1.03 ARMA Fence Component Material:

- A. Steel CSA G40.21-44W or equivalent.
- B. 6061 T6 Aircraft Grade Aluminum Alloy.

1.04 ARMA Fence Hardware Material:

- A. Stainless Steel
- B. Hot Dip Galvanized Steel

1.05 Finish:

- A. For Aluminum Components: Mill Finish
- B. For Hardware: Hot Dip Galvanized or Stainless Steel

PART 2 - FENCING:

2.01 Fencing Component Material:

- A. Main / Gate Post - 3 1/2" (88.9mm) outside diameter steel galvanized pipe.
- B. Base Rail - 3 1/2" (88.9mm) outside diameter steel galvanized pipe.
- C. Line Post - 2 3/8" (60.3mm) outside diameter steel galvanized pipe.
- D. Outrigger - 2 3/8" (60.3mm) outside diameter steel galvanized pipe.
- E. Top Rail - 1 11/16" (42.9mm) outside diameter steel galvanized pipe.
- F. Other standard fencing details such as height, fabric type, barb arms, barb wire and gates to be determined by customer specification.

Note: Secure Orbit Inc. reserves the right to modify as necessary without prior notice.